CoastSouthwest™
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TOUCH OF GLOW RADIANCE GEL

This ultra-lightweight cushion gel adds a touch of glow to the skin. It is formulated with **X50 Photoglow CC Solution**, a breakthrough technology that delivers a targeted system of actives that helps boost cell energy levels and increases skin radiance by up to 152%*. This gel is rich in Vitamin E, minerals, and trace element benefits thanks to **Nordic Beauty® Lingonberry Dispersion**. **EndiMoist® HA Solution** enhances skin surface for moisture hydration. Skin will breathe with a beautifully glowing effect with this radiant gel.

PHASE A	
Deionized Water	75.897%
Glycerin 99.7% USP Kosher[1] (Glycerin)	3.00%
X50 Photoglow CC Solution (PF)[1,2] (Water (Aqua) (and) Xanthan Gum (and) Chlorella Vulgaris (Algae) Extract (and) Lactic Acid (and) Glycolic Acid (and) Polyvinyl Alcohol (and) Heptapeptide-15 Palmitate)	0.003%
Stabylen 30[1,3] (Acrylates/Vinyl Isodecanoate Crosspolymer)	0.30%
NaOH 40% aq. solution (Sodium Hydroxide)	q.s.
PHASE B	
Nordic Beauty® Lingonberry Dispersion[1,4] (Water (and) Vaccinium Vitis-Idaea Fruit Extract (and) Maltodextrin (and) Sodium Benzoate (and) Potassium Sorbate)	0.50%
EndiMoist®HA Solution[1] (Sodium Hyaluronate)	0.50%
Hydrasoft® Moist[1,4] (Glyceryl Polymethacrylate (and) Propylene Glycol)	15.00%
SD 40B Alcohol (Denatured Alcohol)	4.00%
PHASE C	
Sharomix EG14[1,5] (Ethylhexylglycerin (and) Phenoxyethanol)	0.80%

**Based on Infinitec published studies*

REVISION DATE: 06/23/2017

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Suppliers

[1]**Coast Southwest, Inc.**, [2]Infinitec Barcelona, [3]3V Sigma-USA, [4]The Innovation Company®, [5]Sharon-Laboratories Ltd.

Properties

pH: 6.3-6.5
Viscosity: spindle 5 @ 30 rpm = 12,000-15,000 cst.

Procedure

Phase A – In main vessel, combine Phase A ingredients in formula order with propeller mixing at 400 to 500 rpm. Disperse the Stabylen 30 slowly on the surface of the water using high sheer mixing. Do not allow lumps to form. Let it mix for 10 to 15 minutes until fully uniform. Adjust to desired viscosity and pH using NaOH 40% aq. solution. **Phase B** – Disperse Phase B ingredients in Phase A with propeller mixing at 130 to 160 rpm. **Phase C** – Once solution is uniform, add Phase C to Phase AB under propeller mixing. Transfer to a holding vessel.

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