



## SKIN TIGHTENING UNDER-EYE GEL

This under-eye gel gives a tightening benefit with a light, refreshed sensory feel. **Fiflow**® **BTX** contributes anti-aging properties for visual results, lessening the appearance of fine lines. **EasyGel SOL** gel provides shear-thinning plasticity and ease of product application while the **Hydrasoft**® **Moist** is a unique texturizer and improves the overall stability and aesthetics of the product. Deep hydration and moisturizing benefits are enhanced by **Endimoist**® **HA Solution** and **DL-Panthenol 50%**, while the anti-oxidants of Vitamin E and Rosemary Leaf Extract impart anti-inflammatory properties to relieve puffiness and relax premature wrinkling. **Coast PVA-24** brings a desired tightening effect without tackiness.

### PHASE A

Deionized Water (Deionized Water)	71.34%
<b>Dissolvine</b> ® <b>NA2-S</b> <sup>1,2</sup> (Disodium EDTA)	0.10%
<b>Propylene Glycol</b> <sup>1</sup> (Propylene Glycol)	2.00%
<b>Glycerin</b> <sup>1</sup> (Glycerin)	1.50%
<b>Vitamin E Acetate</b> <sup>1</sup> (Tocopherol Acetate)	1.00%
<b>DL-Panthenol 50%</b> <sup>1</sup> (Panthenol)	0.50%

### PHASE B

<b>EasyGel SOL</b> <sup>1,3</sup> (Carbomer)	0.40%
NaOH 40% aq. (Sodium Hydroxide)	0.16%

### PHASE C

<b>EndiMoist</b> ® <b>HA Solution</b> <sup>1</sup> (Sodium Hyaluronate)	1.00%
<b>Hydrasoft</b> ® <b>Moist</b> <sup>1,4</sup> (Glyceryl Polymethacrylate (and) Propylene Glycol)	5.00%
<b>Medxtract Rosemary Distilled</b> <sup>1,5</sup> (Rosmarinus Officinalis Leaf Water)	0.50%

### PHASE D

<b>Sharomix EG 14</b> <sup>1,6</sup> (Phenoxyethanol (and) Ethylhexylglycerin)	0.80%
<b>Fiflow</b> ® <b>BTX</b> <sup>1,4</sup> (Perfluorohexane (and) Perfluoroperhydrophenanthrene (and) Perfluorodecalin (and) Perfluorodimethylcyclohexane)	5.00%

### PHASE E

<b>Coast PVA-24</b> <sup>1</sup> (Polyvinal Alcohol)	10.00%
<b>Strawberry, Kiwi, and Apple Tea Concentrate</b> <sup>1,7</sup> (Water (and) Cane Sugar (and) Organic Apple (and) Organic Hibiscus (and) Lemon Juice (and) Rosehips Flavors (and) Kiwi (and) Strawberry (and) Freeze-dried Kiwi (and) Freeze-dried Strawberry (and) Sea Salt (and) Citric Acid)	0.70%



## Suppliers

<sup>1</sup>Coast Southwest, Inc., <sup>2</sup>AkzoNobel Functional Chemicals LLC, <sup>3</sup>3V Inc., <sup>4</sup>The Innovation Company®, <sup>5</sup>Medolla Italia, <sup>6</sup>Sharon-Laboratries Ltd., <sup>7</sup>Tea Guys

## Properties

**pH:** 5.5-6.0

**Viscosity:** spindle 05 at 10.0 rpm = 22,000-25,000 cst.

## Procedure

**Phase A** – Combine the ingredients of Phase A in main vessel and begin propeller mixing (200-400 rpm).

**Phase B** – Add Phase B ingredients gradually and slowly to Phase A in formula order with continuous mixing, increasing mixing speed if necessary. Batch will thicken and become continuous. **Phase C** – Add Phase C ingredients to Phase AB in formula order under propeller mixing until fully uniform. **Phase D** – Add Phase D to Phase ABC with continuous mixing. **Phase E** – Add Phase E in formula order to Phase ABCD under propeller mixing. Note: Allot time for tea to disperse. Transfer into final container once uniform.