



EFFERVESCENT EXFOLIATING POWDER CLEANSER

This innovative cleanser is entirely water and preservative-free. Shake some into your hand, add water, and watch the powdery, cloud-like foam appear. Natural-like Bio-SA produces the boisterous bubbles, almost like having a bath bomb in your hand. There's a slight exfoliating effect from the silica as it lifts off makeup, dirt, and oil. The olive esters and oils help keep skin soft and moisturized. .

PHASE A

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|--|--------|
| Safflower Oil ¹ (Carthamus Tinctorius (Safflower) Seed Oil) | 21.00% |
| Marula Oil ¹ (Sclerocarya Birrea (Marula) Kernel Oil) | 1.00% |
| Olivatis™ 17 ^{1,2} (Polyglyceryl-3 Olivatate Phosphate (and) Caprylyl/Capryl Glucoside) | 3.00% |
| Olivatis™ 15 ^{1,2} (Olive Oil Glycereth-8 Esters) | 5.00% |
| Fragrance | QS |

PHASE B

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|--|--------|
| Ultrastarch P21C ^{1,3} (Zea Mays (Corn) Starch) | 25.00% |
| Bio-SA ¹ (Succinic Acid) | 12.00% |
| Sodium Bicarbonate (Sodium Bicarbonate) | 22.00% |
| Endinol® SCG Granular ¹ (Sodium Coco-Sulfate) | 5.00% |
| CAB-O-SIL® M5 (Fumed Silica) | 6.00% |

SUPPLIERS

¹Coast Southwest, Inc., ²Medolla Italia ³Ultra Chemical, Inc.

PROPERTIES

pH: NA

Viscosity: NA

PROCEDURE

Phase A – Add Phase A to main vessel and mix until uniform and clear. **Phase B** – Add Phase B to main vessel in a stepwise fashion allowing each material to incorporate slowly. Batch will thicken as Phase B is continually added. Note: A ribbon blender is suggested when blending and incorporating powders and oils.