



FORCES OF NATURE ANTI-AGING CREAM

Even Mother Nature herself would use this anti-aging cream. Formulated around the SharoSENSE[™] preservative line, derived from synthetic expression of nature-identical materials to bridge the gaps between chemical and natural preservation, this anti-aging face treatment is based on algae extract, olive esters, vegetable oils, hyaluronic acid, and natural preservation to bring the best features of natural ingredients to formulations.

PHASE A

Deionized Water	60.85%
Dissolvine [®] GL-47-S ^{1,2} (Tetrasodium Glutamate Diacetate)	0.30%
Glycerin 99.7% USP Kosher ¹ (Glycerin)	5.00%
Papaya Extract ^{1,3} (Carica (Papaya) Fruit Extract (and) Propylene Glycol)	5.00%
Hydrasoft [®] Pine ^{1,4} (Water (and) Hydroxyethylcellulose (and) Preservative System)	3.00%

PHASE B

Moringa Seed Oil ¹ (Moringa Oleifera Seed Oil)	2.00%
Avocado Oil ¹ (Persea Gratissima (Avocado) Oil)	2.00%
Olive Oil ¹ (Olea Europea (Olive) Fruit Oil)	4.00%
Olivatis [™] 11 ^{1,5} (Polyglyceryl-3 Olivatate Phosphate)	3.00%
Olivatis [™] 13 ^{1,5} (Polyglyceryl-3 Cetearyl Ether Olivatate)	5.00%
Endicare [®] CT-100 ¹ (Cetearyl Alcohol (and) Cetrimonium Bromide)	2.00%
Beeswax (Beeswax)	1.35%

PHASE C

Endimoist [®] HA Solution ¹ (Sodium Hyaluronate)	1.50%
Alguard [™] PF ^{1,6} (Porphyridium Polysaccharide)	2.00%
SharonSENSE [™] 250 ^{1,7} (Thymol (and) Linalool (and) Phenoxyethanol)	0.70%

PHASE D

Olivatis [™] 15 ^{1,5} (Olive Oil Glycereth-8 Esters)	1.50%
Lemon Myrtle Oil ^{1,8} (Backhousia Citriodora)	0.80%



SUPPLIERS

¹Coast Southwest, Inc., ²Akzo Nobel Functional Chemicals, LLC, ³Nisarg, ⁴The Innovation Company[®],
⁵Medolla Limited, ⁶Frutarom, ⁷Sharon-Laboratories, ⁸DownUnder Enterprises

PROPERTIES

pH: 6.0-6.5

Viscosity: Spindle 5 at 20 rpm = 15,000-17,000 cst

PROCEDURE

Phase A – Add Phase A to main vessel with shear mixing. Begin heating to 75°-80°C. **Phase B** – In a separate vessel, add Phase B with shear mixing and begin heating to 75°- 80°C. When both vessels reach desired temperature, slowly add Phase B to main vessel on high shear mixing. Begin cool down. **Phase C** – When main vessel temperature has cooled to 45°C, add Phase C to main vessel and continue shear mixing. **Phase D** – Premix Phase D and add to main vessel with shear mixing until uniform. Once at room temperature, transfer to final container.