



LEMON CORIANDER UNDER-EYE GEL-GLOW

This organic tea-infused under-eye gel gives groggy eyes an energizing and refreshing wake-up call. Morning or night, dark circles or loose under-eye area, this formula revitalizes and revamps all types of skin.

PHASE A

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|--|--------|
| Deionized Water | 77.50% |
| Dissolvine® GL-47-S ^{1,2} (Tetrasodium Glutamate Diacetate) | 0.30% |
| Glycerin 99.7% USP Kosher ¹ (Glycerin) | 5.00% |
| Lemon Coriander & Juniper Tea Concentrate ^{1,3} (Water (and) Cane Sugar (and) Organic Green Tea (and) Organic Lemon Myrtle (and) Lemon Juice (and) Coriander (and) Oolong Tea (and) Jasmine Tea (and) Flavors (and) Lemon Peel (and) Lime Pieces (and) Lemongrass (and) Lime Leaves (and) Lime Juice (and) Sea Salt (and) Citric Acid) | 4.00% |

PHASE B

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| Synthalen® W2000 ^{1,4} (Acrylates/Palmeth-25 Acrylate Copolymer) | 3.50% |
| Micromatrix® Fractile AN ^{1,5} (Water (and) Corn Starch Modified) | 2.00% |
| Hydrasoft® Sea ^{1,5} (Water (and) Algae Extract (and) Natto Gum (and) Phenoxyethanol (and) Chlorphenesin (and) Citric Acid) | 3.00% |
| Alguard PF ^{1,6} (Porphyrinium Polysaccharide) | 2.00% |
| Olivatis™ 15 ^{1,7} (Olive Oil Glycereth-8 Esters) | 2.00% |

PHASE C

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|--|----|
| NaOH 30% w/w Solution (Sodium Hydroxide) | QS |
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PHASE D

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|--|-------|
| Sharomix 713 ^{1,8} (Potassium Sorbate (and) Sodium Benzoate (and) Water) | 0.70% |
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SUPPLIERS

¹Coast Southwest, Inc., ²Akzo Nobel Functional Chemicals LLC, ³Tea Guys, ⁴3V Inc.,
⁵The Innovation Company®, ⁶Frutarom, ⁷Medolla Limited ⁸Sharon-Laboratories

PROPERTIES

pH: 6.5-7.0

Viscosity: spindle 5 at 5.0 rpm = 75,000-80,000

PROCEDURE

Phase A – Add Phase A to main vessel with shear mixing until uniform. **Phase B** – Add Phase B in order to main vessel and shear mix until uniform. **Phase C** – Slowly add Phase C to main vessel under shear mixing to desired pH. Note: Allot time for batch to thicken and reach clear uniformity. **Phase D** – Add Phase D to main vessel under shear mixing. Once uniform, transfer to final container.