



KISS ME EXFOLIATING HIBISCUS LIP BALM

Send your lips to the spa with this rich sugar scrub and exfoliating lip balm. With sugar physical exfoliation and Succinic Acid chemical exfoliation, chapped lips begone. Infused with hibiscus tea, olive esters and natural emollients, this lip balm packs in moisture to hydrate and condition every kiss.

PHASE A

Endimate[®] 33V¹ (Caprylic/Capric Triglyceride)	24.20%
Endimate[®] EHP¹ (Ethylhexyl Palmitate)	23.00%
Olivatis[™] 12¹ (Polyglyceryl-3 Pentaolivate)	2.00%
Luxscreen[®] TR 14 AF 50^{1,2} (Titanium Dioxide (and) Hydrogenated Polydecene (and) Styrene/Acrylates Copolymer)	2.00%

PHASE B

Olivatis[™] 13¹ (Polyglyceryl-3 Cetearyl Ether Oliviate)	8.00%
Jojoba Beads Glacier 20/40¹ (Jojoba Esters)	12.00%
Microcrystalline Wax¹ (Microcrystalline Wax)	6.00%
Synthetic Beeswax¹ (Beeswax)	13.00%
Sucralose (Sucralose)	3.00%
Hibiscus Tea^{1,3} (Hibiscus Sabdariffa)	0.70%
Propyl Paraben^{1,4} (Propyl Paraben)	0.10%
Bio-SA¹ (Succinic Acid)	5.00%

PHASE C

Essential Oil Blend	QS
Vitamin E¹ (Tocopherol Acetate)	1.00%

SUPPLIERS

¹Coast Southwest, Inc., ²The Innovation Company®, ³Tea Guys, ⁴Sharon-Laboratories

PROPERTIES

pH: NA

Viscosity: Solid

PROCEDURE

Phase A – Add Phase A to main vessel with shear mixing. Begin heating to 85°- 90°C. **Phase B** – Once Phase A is at desired temperature add Phase B with shear mixing. Once uniform, begin cool down. **Phase C** – When the main vessel reaches 65°C, add Phase C and continue mixing. Once main vessel cools to 50°C transfer to final container quickly and let cool to room temperature.