



Oxy-bubbling Cleanser to Moisturizer

This phase morphing, leave-on cleanser oxygenates and revitalizes the skin with bubbles and foam. Once the cleansing is complete, simply rub into skin as an optimal moisturizing and conditioning lotion. With mild surfactants, luxurious oils, and FiFlow[®]'s advanced technology, This formula supplies a breathtaking experience.

PHASE A

Deionized Water	70.80%
Dissolvine[®] 220S^{1,2} (Tetrasodium EDTA)	0.10%
Glycerin 99.7% USP Kosher¹ (Glycerin)	2.00%
Endinol[®] Mild CG-850¹ (Caprylyl/Capryl Glucoside)	6.00%
Olivatis[™] 15¹ (Olive Oil Glycereth-8 Esters)	2.00%
Sharomix 705 Plus^{1,3} (Benzoic Acid (and) Sorbic Acid (and) Dehydroacetic Acid (and) Natural Vitamin E (and) Benzyl Alcohol)	0.70%

PHASE B

Certified Organic Extra Virgin Olive Oil^{1,4} (Olea Europaea (Olive) Fruit Oil)	4.00%
Endimate[®] 33V¹ (Caprylic/Capric Triglyceride)	3.00%
Jjoba Oil¹ (Simmondsia Chinesis (Jojoba) Seed Oil)	1.00%
Avocado Oil¹ (Persea Gratissima (Avocado) Oil)	1.00%
Safflower Oil¹ (Carthamus Tinctorius (Safflower) Seed Oil)	2.00%
Ultrapure Lavender Oil^{1,5} (Lavandula Angustifolia (Lavender) Oil)	0.20%

PHASE C

Endicare[®] ETP-437¹ (Polyquaternium-37 (and) Propylene Glycol Dicaprylate/Dicaprate (and) Trideceth-6)	2.20%
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PHASE D

FiFlow[®] BB61^{1,6} (Perfluorhexane (and) Perfluorodecalin (and) Pentafluoropentane)	5.00%
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Suppliers

¹Coast Southwest, Inc., ²Akzo Nobel Functional Chemicals, LLC., ³Sharon-Laboratories, ⁴Allyson Enterprises, ⁵Ultra Chemical, Inc., ⁶The Innovation Company[®]

Properties

pH: 6.0-6.5

Viscosity: spindle 4.0 at 60.0 rpm = 3,000-4,000 cst

Procedure

Phase A – Add Phase A materials in order to main vessel under shear mixing. **Phase B** – Add Phase B to separate vessel under shear mixing. Once uniform, add Phase B to main vessel under continued shear mixing. **Phase C** – Add Phase C to main vessel under high shear mixing. Note: Allot time for batch to thicken. **Phase D** – Homogenize Phase D into main vessel. Batch will reach full viscosity and uniformity. Transfer to final container.